





- ① Loctite 222
- ② Talcum
- ③ Esso Beacon 2
- ④ Molycote BR 2 plus
- ⑤ ↻ 41 Nm
- ⑥ Loctite 603
- ⑦ Loctite 542
- ⑧ Loctite 243

8 SPARE PARTS LIST 13.4630.01

13.4630.01	A482/19/0.70-0.90/UNI/4.0		A482.0001.01		25.02.00	
Item-No.		in group	Pcs.	Description	Dimension	Field
A38.1202		A48.0103	1	SECURITY VALVE SHELL		B3
A38.1203		A48.0103	1	VALVE BOLT		B3
A38.1208		A48.0103	1	SEALER VALVE SHELL		B2
A38.1209		A48.0103	1	VALVE BOLT		C2
A38.3405		A48.2303	2	RATCHET DISK		E1
A38.3407		A48.2303	1	THRUST WASHER		E1
[A48.0101]			1	JAW ASSEMBLY		D3
[A48.0103]			1	CYLINDER BOTTOM		A2
[A48.0104]			1	TENSIONING UNIT		B7
A48.1133			2	TONG GUIDE		D4+
A48.1213	*	A48.0104	1	SLIDE PLATE		D5
A48.1226		A48.0104	1	BEARING JACKET		D7
A48.1234		A48.0103	1	CATCH		B4
A48.1237		A48.0103	1	SIEVE		B2
A48.2101	*	A48.0101	4	CUTTING JAW		D2+
A48.2103	*	A48.0101	4	NOTCHING KNIFE		D2+
A48.2104		A48.0101	2	JAW PIN		D4
A48.2105		A48.0101	4	FRONT TOGGLE LINK		C2
A48.2106		A48.0101	4	LEVER BOLT		C2+
A48.2110		A48.0101	1	ROD BAR BOLT		C3
A48.2111		A48.0101	1	SIDE PLATE		C3
A48.2112		A48.0101	2	DISTANCE SUPPORT		C2+
A48.2113		A48.0101	2	SPACER BUSH		C3
A48.2114		A48.0101	1	SIDE PLATE		C1
[A48.2115]		A48.0103	1	CYLINDER BOTTOM		A2
A48.2117			1	PISTON PLATE		B5
A48.2118			1	CYLINDER COVER		A5
A48.2119	*		1	CUTTER		C4
A48.2120	*	A48.0104	1	CUTTER JACK		D4
[A48.2121]		A48.0104	1	CONNECTION PLATE		C5
A48.2125		A48.0103	1	LEVER BODY		B4
A48.2126		A48.0103	1	SEALING VALVE LEVER		C4
A48.2127		A48.0103	1	TENSIONER VALVE LEVER		B4
A48.2128		A48.0103	1	LEVER SHAFT		B4
A48.2129		A48.0103	1	CATCH PIN		C4
A48.2130			1	HANDLE		A3
A48.2131			1	DIAPHRAGM		A5
A48.2132		A48.0101	4	SCREW		B2+
A48.2133			1	JAW GUIDE		A3
A48.2134			1	JAW GUIDE		B2
A48.2135			1	COVER PLATE		C1
A48.2136		A48.0101	1	PISTON ROD		B2
A48.2137		A48.2121	2	BOLT		D5
[A48.2201]	*	A48.0104	1	TENSIONING BODY		D5
A48.2204		A48.0104	2	CENTERING BUSH		C5
[A48.2205]		A48.0104	1	GEAR BODY		C6
A48.2207		A48.0104	1	TENSION SHAFT		C6
A48.2208		A48.0104	1	WORM WHEEL		C7
A48.2210		A48.0104	1	END COVER		C7
A48.2211	*	A48.0104	1	TENSIONING WHEEL		E5
A48.2212		A48.0104	1	PIVOT PIN		D4

[] = Group

* = Wearing parts

13.4630.01	A482/19/0.70-0.90/UNI/4.0		A482.0001.01			25.02.00
Item-No.		in group	Pcs.	Description	Dimension	Field
A48.2213		A48.0104	1	END COVER		E4
A48.2215		A48.0104	1	WORM		C7
[A48.2217]		A48.0103	1	HOSE		D6
[A48.2303]			1	SUSPENSION BRACKET		D1
[A48.2304]		A48.2303	1	SUSPENSION BRACKET		E1
A48.2306		A48.2303	1	FLANGE SHAFT		E2
[L2.1109]			1	AIR MOTOR		D7
L2.1201		L2.1109	1	EXHAUST RING		--
L2.1203		L2.1212	1	PLASTIC JACKET		--
[L2.1212]		L2.1109	1	HOUSING		--
L2.1301		L2.1109	1	END PLATE		--
L2.1302		L2.1109	1	PARALLEL PIN		--
L2.1303		L2.1109	1	CYLINDER		--
L2.1304	*	L2.1109	5	VANE		--
L2.1305		L2.1109	1	ROTOR		--
L2.1306		L2.1314	1	KEY		--
L2.1308		L2.1109	1	SILENCER		--
L2.1313		L2.1109	1	BEARING RING		--
[L2.1314]		L2.1109	1	END PLATE		--
L2.1315		L2.1109	1	PLANET SHAFT		--
L2.1316		L2.1109	2	GEAR WHEEL		--
L2.1317		L2.1109	2	NEEDLE CAGE		--
L2.1318		L2.1109	2	SHAFT		--
L2.1319		L2.1109	1	INTERMEDIATE WHEEL		--
L2.1402		L2.1109	32	BEARING NEEDLE		--
L2.1403		L2.1109	2	GEAR WHEEL		--
L2.1404		L2.1109	2	SHAFT		--
L2.1405		L2.1109	1	BEARING RING		--
L2.1408		L2.1109	1	PLANETARY CAGE		--
L2.1409		L2.1413	1	AIR INLET RING		--
L2.1410		L2.1413	1	TENSION SCREW		--
L2.1411		L2.1413	1	THROTTLE HEAD		--
L2.1412		L2.1413	1	THROTTLE SCREW		--
[L2.1413]		L2.1109	1	AIR INLET HEAD		--
L2.1505		L2.1109	1	KEY		--
N1.1106		A48.2303	2	SCREW	M6 X 20	E2
N1.1114		A48.0104	2	SCREW	M5 X 25	E3
N1.1128			2	SCREW	M8 X 60	B1
N1.1521		A48.0104	1	HEXAGON SCREW	M5 X 16	D5
N1.1813			2	SCREW	M5 X 16	A4+
N1.1814			7	SCREW	M5 X 25	A4+
N1.1815			2	SCREW	M6 X 25	B4
N1.1816		A48.0104	2	SCREW	M4 X 16	C7
N1.2108		A48.0104	2	COUNTERSUNK SCREW	M6 X 16	C4
N1.2109		A48.0104	1	COUNTERSUNK SCREW	M5 X 10	D5
N1.2140		A48.0101	1	COUNTERSUNK SCREW	M5 X 45	D4
N1.2141			1	COUNTERSUNK SCREW	M8 X 30	B5
N1.2212		A48.0103	1	COUNTERSUNK SCREW	M4 X 25	C3
N1.2215		A48.0103	1	COUNTERSUNK SCREW	M4 X 30	C3
N1.5130		A48.2303	2	HEXAGON NUT	M10	D1
N1.5131		A48.0104	1	HEXAGON NUT	M5	D5
N1.5302		A48.0101	1	RETAINING NUT	M5	C1
N1.6206			2	SPRING LOCK WASHER	M8	B1+

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Item-No.		in group	Pcs.	Description	Dimension	Field
N1.6207		A48.0104	2	SPRING LOCK WASHER	M5	E3+
N1.6220		A48.2303	2	SPRING LOCK WASHER	M6	E2
N1.6701		L2.1109	2	TOOTH LOCK WASHER		--
N2.2115		A48.0104	1	PARALLEL PIN	6 m6 X 20	D4
N2.2172		A48.0104	2	PARALLEL PIN	5 m6 X 30	E3+
N2.3205		A48.0104	1	WOODRUFF KEY	5 X 7.5 X 18.57	C7
N2.4902			4	HAMMER HEAD BOLT	1.85 X 4.76	--
N2.5102		A48.0103	1	PRESSURE SPRING	0.6 X 8 X 14/6	B3
N2.5151		A48.0103	1	PRESSURE SPRING	0.3 X 2.8 X 11/11.5	B4
N2.5159		A48.0103	1	PRESSURE SPRING	0.5 X 7 X 18/7.5	C3
N2.5161		A48.0103	1	PRESSURE SPRING	1 X 12 X 20/6.5	B3
N2.5195			1	PRESSURE SPRING	3.6 X 63.6 X 140/6.5 (LINKS)	A2
N2.5196			1	PRESSURE SPRING	4.5 X 82.5 X 160/6.5 (LINKS)	B5
N2.5216			1	PRESSURE SPRING	1.6 X 9.6 X 76/25.5	B4
N2.5604		A48.2303	2	CUP SPRING	31.5 X 16.3 X 1.25	D1
N3.1102		L2.1109	4	BALL BEARING	15 X 32 X 9	--
N3.1108		L2.1109	1	BALL BEARING	6 X 19 X 6	--
N3.1109		L2.1109	1	BALL BEARING	8 X 22 X 7	--
N3.1131		A48.0104	1	BALL BEARING	12 X 32 X 10	D7
N3.1706		A48.0103	1	BALL	15 MM	B3
N3.1708		A48.0103	1	BALL	10 MM	B3
N3.2313		A48.0104	1	NEEDLE CASE	12 X 18 X 12	C5
N3.2342		A48.0104	1	NEEDLE CASE	17 X 23 X 12	C7
N3.2343		A48.0104	1	NEEDLE BUSH	17 X 23 X 12	D5
N3.2405		A48.0104	1	INNER RACEWAY	12 X 16 X 16	D4
N3.2608		A48.0104	1	PACKING RING	17 X 23 X 3	E5
N3.3144		A48.0104	1	SLIDE-BEARING	15 X 17 X 23 X 17	E4
N3.4108		A48.0104	1	THRUST BEARING CAGE	17 X 30 X 2	C6
N3.4311		A48.0104	2	THRUST RACE	17 X 30 X 1	C7
N41.9128			1	ADHESIVE LABEL	30 X 10 X 0.1	--
N41.9129			1	ADHESIVE LABEL	p max. 6 bar/87 psi	--
N4.9137			1	NUMBER PLATE	<<A482>>	--
N4.9159			1	LABEL	<<CE>>	--
N6.5133		A48.0103	1	REDUCING COUPLING		B2
N6.5195		A48.0104	1	FITTING		E7
N6.5624		A48.0103	1	ANGLE	G 1/4	B2
N6.6204		A48.0103	2	O-RING	18 X 2	B2
N6.6217		A48.0103	2	O-RING	15 X 2	B3
N6.6230		A48.0103	1	O-RING	8 X 1.5	B3
N6.6234		L2.1413	1	O-RING	7.1 X 1.6	--
N6.6235			1	O-RING	12 X 2	A3
N6.6235		A48.0103	1	O-RING	12 X 2	B2
N6.6253		A48.0104	1	O-RING	42 X 1,5	C7
N6.6505		L2.1413	1	FLAT SEAL	21 X 17 X 1,5	--
N7.1205		A48.0104	2	SEALING DISK	18	E3